

PIX HOSE	FERRULES	DN Inches	05 3/16"	06 1/4"	08 5/16"	10 3/8"	12 1/2"	16 5/8"	19 3/4"	25 1"	31 1 1/4"	38 1 1/2"	51 2"
<b>PERFORMER®</b> EN 853 1SN SAE 100 R1S AT	NON SKIVE FERRULE PF - 22		15.7	18.2	19.0	20.8	23.6	27.2	30.8	39.3	48.5	56.7	69.8
<b>PERFORMER®</b> EN 853 2SN SAE 100 R2S AT	NON SKIVE FERRULE PF - 22		16.4	19.0	19.5	21.7	24.6	28.6	31.5	40.5	52.0	59.7	72.0
<b>PERFORMER®/T</b> EN 853 1ST SAE 100 R1A	SKIVE FERRULE PF - 11			17.8	18.8	21.7	25.2	28.5	32.5	38.8	49.0	55.0	66.0
	External Skive Length			23.0	23.0	23.0	26.0	27.0	31.0	39.0	45.0	49.0	58.0
<b>PERFORMER®/T</b> EN 853 2ST SAE 100 R2A	SKIVE FERRULE PF - 12			18.3	20.0	22.5	26.3	29.1	33.8	42.2	51.0	59.0	72.0
	External Skive Length			21.0	23.0	23.0	24.0	27.0	31.0	38.0	45.0	49.0	60.0
<b>THERMAL®</b> XT 1SN	NON SKIVE FERRULE PF - 22		15.7	18.2	19.0	20.8	23.6	27.2	30.8	39.3	48.5	56.7	69.8
<b>THERMAL®</b> XT 2SN	NON SKIVE FERRULE PF - 22		16.4	19.0	19.5	21.7	24.6	28.6	31.5	40.5	52.0	59.7	72.0
<b>MINING PRO®</b> BCS 174 MINING	SKIVE FERRULE PF - 12			18.0		23.0	26.5		34.0	41.0	51.5	58.9	72.0
	External Skive Length			21.0		23.0	24.0		31.0	38.0	45.0	49.0	60.0
<b>BRUTE®</b> XP 2 Braid	SKIVE FERRULE PF - 12					23.0	26.5	29.5	34.2	41.0			
	External Skive Length					23.0	24.0	27.0	31.0	38.0			
<b>BRUTE®/K</b> XP COMPACT 1 Braid	NON SKIVE FERRULE PF - 23			15.4	16.3	18.1	22.0						
	PF - 22							26.1	29.1	37.4			
<b>BRUTE®/K+</b> SUPER XP COMPACT	NON SKIVE FERRULE PF - 22			18.2	18.9	20.0	24.0						
	SKIVE FERRULE PF - 12							28.7	33.6	39.6			
External Skive Length								27.0	31.0	38.0			
<b>PROKOMP®</b> COMPACT EN 857 1 SC	NON SKIVE FERRULE PF - 23			15.6	16.6	18.4	22.3						
	PF - 22							26.4	29.3	37.8			
<b>PROKOMP®</b> COMPACT EN 857 2SC / SAE 100 R16S	NON SKIVE FERRULE PF - 22			18.4	18.6	20.2	23.4	27.3	31.2	39.0			
<b>PROKOMP®</b> COMPACT SAE 100 R16	NON SKIVE FERRULE PF - 22			18.4	18.6	20.2	23.4	27.3	31.2	39.0			
<b>OPTIMAL® - 210</b> COMPACT SAE 100 R17	NON SKIVE FERRULE PF - 23			15.4	16.5	18.4	22.7						
	PF - 22							27.8	30.6	39.0			
<b>OPTIMAL® - 250</b> ISO 250	NON SKIVE FERRULE PF - 23			15.9	16.5	18.8	21.7						
	PF - 22							27.8	30.6	39.5			
<b>OPTIMAL® - 280</b> SAE 100 R19	NON SKIVE FERRULE PF - 22			18.4	19.4	21.0	23.6						
	SKIVE FERRULE PF - 12							28.5	32.0	41.7			
	External Skive Length							27.0	31.0	38.0			
<b>OPTIMAL® - 350</b> ISO 350	NON SKIVE FERRULE PF - 22			18.4	18.9	20.6	23.4	29.5					
	SKIVE FERRULE PF - 12								34.6				
	External Skive Length								31.0				
<b>HI-PULSE®</b> SPIRAL EN 856 4SP	SKIVE FERRULE PF - 12					23.0	26.3	29.5	34.4	42.2	51.7	59.7	73.0
	External Skive Length					23.0	24.0	27.0	31.0	38.0	45.0	49.0	60.0
<b>HI-PULSE®</b> SPIRAL EN 856 4SH	INTERLOCK FERRULE MPF - 3								35.0	41.8	49.8	57.5	74.0
	External Skive Length								55.0	59.0	67.0	79.0	82.0
	Internal Skive Length								17.0	18.0	21.0	25.0	26.0
<b>HI-PULSE®</b> SPIRAL SAE 100 R9	SKIVE FERRULE PF - 12					22.7	26.0		33.2	41.7	48.3		
	External Skive Length					23.0	24.0		31.0	38.0	45.0		
<b>IMPETUS® - 280</b> SPIRAL EN 856 R12	SKIVE FERRULE PF - 12					22.8	26.8	29.8	33.8	41.2	50.9		
	External Skive Length					23.0	24.0	27.0	31.0	38.0	45.0		
	INTERLOCK FERRULE MPF - 4										MPF3 49.0	MPF4 61.5	
	External Skive Length										67.0	79.0	
Internal Skive Length										21.0	24.0		
<b>IMPETUS® - 350</b> SPIRAL EN 856 R13	INTERLOCK FERRULE MPF - 3 MPF - 4					PF12 23.0	PF12 26.0		MPF-3 36.0	MPF-3 42.5	MPF-4 55.0	MPF-4 64.0	MPF-4 79.0
	External Skive Length					23.0	24.0		55.0	59.0	67.0	77.0	82.0
	Internal Skive Length								17.0	18.0	21.0	24.0	26.0
<b>IMPETUS® - 420</b> SPIRAL EN 856 R15	INTERLOCK FERRULE MPF-3 MPF-4								MPF-3 36.0	MPF-3 42.5	MPF-4 54.5	MPF-4 64.0	
	External Skive Length								55.0	59.0	67.0	77.0	
	Internal Skive Length								17.0	18.0	21.0	24.0	

**DISCLAIMER NOTE:** Swage dimensions were established on PIX hose at nominal dimensions. When the hose size varies within the tolerance limit a slight change may be required to the swage diameter. This can be ascertained by checking the insert collapse which should be minimum 0.25mm for inserts from 3/16" to 1/2", 0.4mm for 5/8" to 1" and 0.5mm for 1.1/4" to 2" sizes. These swage dimensions shown are intended only as a guide and it is the responsibility of the customer to ensure the correct insert collapse is obtained.

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